Diastereoselective Solid-Phase Synthesis of Novel Hydantoin- and Isoxazoline-Containing Heterocycles

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Exploiting 1,3-dipolar cycloaddition and carbanilide cyclization transformations, we have prepared novel spirocyclic isoxazoloimidazolidinedione heterocycles of generalized structures II and III on solid phase starting from Merrifield resin. Cyclopentanoid isoxazoloimidazolidinedione II was obtained with complete diastereoselectivity, and cyclopropanoid isoxazoloimidazolidinedione III was obtained as an \approx 2:1 mixture of diastereomers.

The hydantoin moiety has important medicinal¹ as well as agrochemical^{2,3} activities; a large number of hydantions have been synthesized for various biological applications,⁴ and the isoxazoline heterocycle has been used extensively to modulate various other biologically active motifs.⁵ In preliminary solution studies, we developed a novel route⁶ to cyclopentanoids adjoined to hydantoin⁷ and isoxazoline heterocycles. The key control element in this approach to these spiro[cyclopenta[*d*]isoxazole-4',5-imidazoline] heterocycles was the utilization of an intermolecular hydrogen-bond to control alkene face selectivity in the nitrile oxide cycloaddition step.

We are interested in developing synthetic strategies⁸ which can be applied to combinatorial chemistry, and our main objective in the work reported here is the development of a stereoselective synthetic strategy for the construction of polyfunctional heterocycles on solid-phase. With reliable solid-phase chemistry in hand, library preparation would set the stage for a thorough exploration of the biological properties of the isoxazoloimid-azolidinedione heterocycles targeted here.

A basic tenant of combinatorial chemistry is to design analogue libraries using chemistry which allows for the incorporation of two or more elements of diversification. As illustrated in isoxazoloimidazolidinedione target structure I, a key synthetic questions in this study addressed the issues of developing a solid-phase synthetic protocol which would allow for peripheral diversification at "X" and "Y" and core diversification at "Z". Our initial solidphase target was II, where "Z" is a cyclopentyl moiety, and from the outset, several important synthetic questions were apparent in the planning of this solid-phase synthetic study: (i) Would it be possible to α , α -dialkylate polymer-bound glycinate 1 with *cis*-1,4-dichloro-2-butene to give the corresponding cyclopentenyl amino acid? (ii) Would the resulting polymer-bound cyclopentenyl moiety participate in a nitrile oxide 1,3-dipolar cycloaddition reaction, or would we only see nitrile oxide dimerization? (iii) As a particularly key question, would we see intermolecular hydrogen-bond control of alkene face selectivity in the solid-phase cycloaddition step leading to the diastereoselective preparation of II? (iv) Would an ester substrate-polymer tether allow for both cyclative release of substrate from the resin as well as traceless delivery of cyclopentanoid isoxazoloimidazolidinedione II? Once data addressing these synthetic questions were in hand, the question of incorporating "X", "Y", and "Z" diversification could be addressed. Clearly, the main issue here centers on the question of whether a solid-phase synthetic strategy can be developed to accommodate core diversification (i.e., at "Z" in I). As detailed in Scheme 1, we planned to address this question of "Z" diversity by targeting cyclopropanoid isoxazoloimidazolidinediones of generalized structure III.

All of our attempts at solid-phase α, α -dialkylation of **1** were unsuccessful because of ester hydrolysis with concomitant removal of product from the resin. For example, treating **1** with either LDA/THF or potassium *tert*-butoxide/THF resulted in substantial ester hydrolysis. In contrast, the solution-phase alkylation of imino ester **7** with *cis*-1,4-dichloro-2-butene was highly effective (80% yield of **8**) and subsequent imine hydrolysis (**8** \rightarrow **9**), amine protection (**9** \rightarrow **10**), and ester saponification delivered carboxylic acid **11** (Scheme 2). *O*-Alkylation of the carboxylate salt of **11** with Merrifield resin in the presence of 18-crown-6⁹ readily produced **2** (FTIR 1711

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Scheme 2. Synthesis of Cyclopentenyl Amino Acid



cm⁻¹). The BOC group in amino ester **2** was then cleaved by 50% TFA in CH_2Cl_2 and the resulting ammonium salt was neutralized by a triethylamine/CH2Cl2 wash to give amino ester 3. At this point, various isocyanates were reacted with amino ester 3 to give urea 4 (4a: R = H, FTIR 1736, 1700, 1654 cm⁻¹). A hydrogen bond-directed intermolecular 1,3-dipolar cycloaddition reaction (i.e., urea NH···O-N=CR)⁶ of the alkene in 4 with a Mukaiyama-generated nitrile oxide¹⁰ was carried out to give intermediate 5. This transformation $(4 \rightarrow 5)$ proceeds with complete face diastereoselective as evidenced by the base-mediated cyclative release of only 6; no trace of the

Cyclopentanoid Isoxazoloimidazolidinedione 6 Table 1. **Prepared by SPOS**

compd	-R	-R′	yield (%) ^a
6a 6b 6c 6d	-Cl -F -H -H	$-CH_3$ $-CH_3$ $-CH_2CH_3$ $-CH_2CH_2CH_3$ $-CH_2CH_2CH_3$	21 27 30 21
6f	-CI -F	$-CH_2CH_2CH_3$ $-CH_2CH_2CH_3$	25 26

^a Overall yield from PS-CH₂Cl.

other diastereomer was detected. Six analogues of 6 were prepared in this way, and these results are summarized in Table 1.

This solid-phase synthesis of II from 11 accommodates peripheral diversification at "X" and "Y" from simple nitroalkane and isocyanate reagents, respectively. We next turned to the question of incorporating core diversification at "Z" (see I; Scheme 1) and decided to explore routes to cyclopropanoids of general structure III.

Dialkylation of 7 with cis-1,4-dichloro-2-butene delivers 8 and what we believed to be a trace of the cyclopropanoid analogue 12. Thus, we were delighted to find that substituting cis-1,4-bis(methylsulfonyl)oxy)-2-butene¹¹ for cis-1,4-dichloro-2-butene resulted in formation of cyclopropyl imino ester 12 (Scheme 3) as the major α, α dialkylation product.¹² This completely diastereoselective alkylation (i.e., there was no evidence for the cyclopropyl imino ester with *trans* carboethoxy and vinyl moieties) did produce cyclopentenyl imino ester 8 as a minor side product. However, the R_f values for these two structurally isomeric products were same, so hydrolysis of those intermediate imines gave two different values of compound **9** ($R_f \approx 0.1$ in 50% ethyl acetate in hexane) and compound **13** ($R_{\ell} \approx 0.3$), which were easily separated by flash chromatography (overall yield from 7; 18%:39% = 9:13).

Imine hydrolysis to 13 followed by addition of phenyl isocyanate delivered urea 14. Unlike cyclopentenoid 4 where the urea moiety is ideally positioned for diastereofacial selective delivery of the nitrile oxide to the alkene, the trans configuration of the urea and vinyl moieties precludes H-bonding delivery of the nitrile oxide. Consequently, isoxazoline formation from 14 proceeds with only minimal selectivity giving mixtures of C1'aand C1' β -isomers **15** and **16**, respectively (see Table 2). This solution-phase route to cyclopropanoid isoxazoloimidazolidinedione III was completed by base-mediated cyclization of 15 to 17 and 16 to 18. Single-crystal X-ray chrystallographic analysis of 17a (R' = CH₂CH₂CH₃; see Figure 1) verified the relative cyclopropane stereochemistries of 12-18 and established the C1' stereochemistries of 15-18.

Our solid-phase approach to cyclopropanoid isoxazoloimidazolidinediones III began with amino ester 13 which was BOC-protected (\rightarrow **19**), saponified (\rightarrow **20**), and coupled with Merrifield resin to give resin 21 (Scheme 4). Deprotection to amino ester 22 delivered the solid-phase analogue of 13 which, upon isocyanate treatment, gave urea 23. 1.3-Dipolar cycloaddition with a Mukaiyama-

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 Table 2.
 Cyclopropanoid Isoxazoloimidazolidinedione

 Prepared by Solution-Phase Reactions

-R	isoxazoline	15 or 16 yield (%)	isoxazoloimid azolidinedione	17 or 18 yield (%)
-CH ₂ CH ₂ CH ₃ -CH ₂ CH ₂ CH ₃ -CH ₃ -CH ₃ -C ₆ H ₅ -C ₆ H ₅	15a (α1') 16a (β1') 15b (α1') 16b (β1') 15c (α1') 16c (β1')	12 61 9 65 33	17a (α1') 18a (β1') 17b (α1') 18b (β1') 17c (α1') 18c (β1')	82 85 78 75 81 75

generated nitrile oxide gave an α/β -mixture of C1' epimeric isoxazolines as evidenced by obtaining a mixture of **17** and **18** upon cyclative release from the resin. However, in the case of R = Cl, the C1'-epimer of **18** (i.e., **17**) readily decomposed¹³ and could not be isolated in a substantial amount. The overall yield of isoxazoloimid-azolidinediones **17/18** was \approx 19% (see Table 3) from Merrifield resin which translates to an \approx 76% yield per transformation in this six step solid-phase procedure.

In summary, we have developed synthetic strategies for the solid-phase preparation of novel heterocycles of generalized structures **II** and **III**. The solid-phase methods developed provide fast, reliable access to an array of



Figure 1. Computer-generated single-crystal X-ray structure of **18a**.

Scheme 4. Cyclopropanoid Isoxazoloimidazolidinediones 17/18; Solid-Phase Reactions



 Table 3.
 Cyclopropanoid Isoxazoloimidazolidinedione

 Prepared by SPOS

1							
compd	-R	-R'	yield (%) ^a	\approx C1' α / β ratio ^b			
17a/18a 18d 18e 18f	-H -Cl -Cl -Cl	$\begin{array}{c} -CH_2CH_2CH_3\\ -CH_2CH_3\\ -CH_2CH_2CH_2CH_3\\ -CH_6H_5 \end{array}$	22 18 15 19	1/2.6 b b b			

 a Overall yield from PS–CH2Cl. b The C1' epimer of 18 (i.e., 17) was negligible. 13

structurally interesting isoxazoloimidazolidinediones with a number of advantages over the corresponding solutionphase chemistry. These include easy reaction workup manipulations (i.e., filtration and solvent washing), ready access to milligram quantities of isoxazoloimidazolidinediones with labor efficient procedures, overall yields comparable to our one-pot solution-phase protocol⁶ but with improved product purity and much simpler product

⁽¹³⁾ Crude reaction mixtures of **17/18** (R = Cl) rapidly turn deep brown as a result of decomposition of **17**. In contrast, isolated **18** is stable when stored dark and in the cold. This decomposition explains the lower yield for R = Cl (< yield for R = H; see Table 3).

isolation/purification, and the practical ability to use excess reagents to drive solid-phase chemical reactions to completion. Our cyclative release strategy (i.e., $5 \rightarrow 6$ and $24 \rightarrow 18$) affords another important synthetic advantage to this solid-phase chemistry in that products with \approx 95% purity are obtained from the resin after the five solid-phase steps required for conversion of 11 to 6 or **20** to **18**. Moreover, we have shown that **6** is obtained with complete diastereoselectivity because the urea moiety in solid-phase 4 is a powerful control element which utilizes an intermolecular hydrogen-bond to control alkene face selectivity in the nitrile oxide cycloaddition step. The work reported here secures the first stage in a program aimed at the solid-phase diversification of hydantoin- and isoxazoline-based pharmocophores. By employment of this general and expedient solid-phase synthetic methodology, construction of a large combinatorial library of isoxazoloimidazolidinedione derivatives is currently in progress. The solid-phase synthesis of other classes of biologically important organic compounds is also under investigation and will be reported in due course.

Experimental Section

Resin 2. Boc acid (**11**) (1 g, 4.40 mmol) was treated with KOH (1.0 equiv) in EtOH/H₂O (10 mL/5 mL, 2:1) at ambient temperature for 1 h. After removal of the solvent, the potassium salt of **11** was dried under vacuum to give 1.15 g (4.33 mmol) of a solid which was dissolved in DMF (40 mL). Merrifield resin (2.16 g, 2.16 mmol; loading = 1 mmol of Cl/g) and 18-crown-6 (1.136 g, 4.3 mmol) were added to this DMF solution, and the reaction mixture was stirred with a magnetic stir bar at 70 °C for 50 h. The resin was washed with DMF (2 × 30 mL), THF (30 mL), THF/H₂O (2 × 30 mL), THF (30 mL), and finally ether (30 mL). The resin was dried under vacuum to give 2.4 g of the desired resin. FTIR (KBr): 1711 cm⁻¹.

Resin 3. Resin **2** (1.8 g) was treated with 50% TFA/CH₂-Cl₂ (30 mL) using a magnetic stirrer at ambient temperature for 1 h. The resin was washed with CH₂Cl₂ (30 mL), dioxane/ CH₂Cl₂ (1:1, 2×30 mL), dioxane (30 mL), and CH₂Cl₂ (2×30 mL), followed by treatment with 10% Et₃N in CH₂Cl₂ (30 mL) for 1 h. The resin was washed with DMF (2×30 mL), CH₂-Cl₂ (2×30 mL) and ether (30 mL) and dried under vacuum to give the desired resin (1.6 g). FTIR (KBr): 3459, 3380, 1726 cm⁻¹.

Resin 4 (R = H). Resin **3** (300 mg) was treated with 0.5 M phenyl isocyanate using a magnetic stirrer in CH_2Cl_2 (30 mL) for 10 h at ambient temperature. The resin was washed with DMF (2 × 30 mL), THF (2 × 30 mL), CH_2Cl_2 (30 mL), and ether (30 mL). Drying in vacuo gave the desired resin (0.31 g). FTIR (KBr): 1736, 1700, 1654 cm⁻¹.

Resin 4 (R = Cl). Following the same procedure used for making resin **4** (R = H) but using 0.5 M 4-chlorophenyl isocyanate gave the desired resin (320 mg). FTIR (KBr): 1737, 1702 cm⁻¹.

Resin 4 (R = F). Following the same procedure used for making resin **4** (R = H) but using 0.5 M 4-fluorophenyl isocyanate gave the desired resin (310 mg). FTIR (KBr): 1734, 1654 cm⁻¹.

Resin 5 (R = Cl, R' = Me). To a mixture of resin 4 (R = Cl, 300 mg), 0.5 M nitroethane, and 0.5 M of phenyl isocyanate in THF (20 mL) was added Et₃N (10 μ L). The reaction mixture was stirred with a magnetic stir bar at 60 °C overnight and then washed with DMF (2 × 30 mL), THF (2 × 30 mL), CH₂-Cl₂ (30 mL), and ether (30 mL). Drying in vacuo gave the desired resin (310 mg). FTIR (KBr): 1735, 1700 cm⁻¹.

Resin 5 (R = F, R' = Me). Following the same procedure used for making resin 5 (R = Cl, R' = Me) gave the desired resin (290 mg). FTIR (KBr): 1734, 1699 cm⁻¹.

Resin 5 (R = H, R' = Et). Following the same procedure used for making resin 5 (R = Cl, R' = Me) gave the desired resin (300 mg). FTIR (KBr): 1737, 1697 cm⁻¹.

Resin 5 ($\mathbf{R} = \mathbf{H}$, $\mathbf{R}' = \mathbf{Propyl}$). Following the same procedure used for making resin 5 ($\mathbf{R} = \mathbf{Cl}$, $\mathbf{R}' = \mathbf{Me}$) gave the desired resin (305 mg). FTIR (KBr): 1738, 1698 cm⁻¹.

Resin 5 (R = Cl, R' = Propyl). Following the same procedure used for making resin 5 (R = Cl, R' = Me) gave the desired resin (303 mg). FTIR (KBr): 1735, 1700 cm⁻¹. **Resin 5 (R = F, R' = Propyl).** Following the same

Resin 5 (R = F, R' = Propyl). Following the same procedure used for making resin **5** (R = Cl, R' = Me) gave the desired resin (280 mg). FTIR (KBr): 1734, 1699 cm⁻¹.

(3aR*,5S*,6aS*)-Spiro[1'-(p-chlorophenyl)-3-methyl-4,5,6,-6a-tetrahydro-3aH-cyclopenta[d]isoxazole-4′,5-imidazolidine-2',5'-dione] (6a) from Resin 5 (R = Cl, R' = Me). Using the same procedures described for the synthesis of resins 1-4 from Merrifield resin (300 mg, 1 mmol of Cl/g) delivered resin 5 (340 mg; R = Cl, R' = Me). This resin was treated with Et₃N (1 mL) using a magnetic stirrer in THF at 60 °C overnight. After filtration and washing of the resin with THF $(2 \times 30 \text{ mL})$, the solvent was removed under reduced pressure and the residue was purified by short silica gel column to give 6a (20 mg, 0.063 mmol, overall 20% yield) as a solid: Mp >260 °C; FTIR (KBr) 3104, 2931, 1777, 1709 cm⁻¹; ¹H NMR (300 MHz, CDCl₃) & 7.45-7.38 (m, 4H), 5.99 (s, 1H), 5.27 (dd, 1H, J = 8.3, 4.4 Hz), 3.76 (t, 1H, J = 9.17 Hz), 2.63–2.45 (m, 3H). 2.18 (d, 1H, J = 14.14 Hz), 2.07 (s, 3H); ¹³C NMR (300 MHz, DMSO- d_6) δ 175.3, 157.1, 154.0, 132.1, 130.8, 128.6, 128.3, 83.8, 67.3, 54.5, 11.3. Anal. Calcd for C₁₅H₁₄ClN₃O₃: C, 56.34; H, 4.41; N, 13.14. Found: C, 56.40; H, 4.37; N, 13.09.

(3a R^* , 5*S**, 6a *S**)-Spiro[1'-(*p*-fluorophenyl)-3-methyl-4,5,6,6a-tetrahydro-3a*H*-cyclopenta[*d*]isoxazole-4',5-imidazolidine-2',5'-dione] (6b) from Resin 5 (R = F, R' = Me). Using the same procedures described for the synthesis of 6a, resin 5 (R = F, R' = Me) gave 6b (35 mg, 0.083 mmol, overall 27% yield) as a solid: Mp 248–249 °C; FTIR (KBr) 3208, 2962, 1774, 1714 cm⁻¹; ¹H NMR (300 MHz, CDCl₃) δ 7.43–7.38 (m, 2H), 7.18–7.12 (m, 2H), 5.99 (s, 1H), 5.27 (dd, 1H, *J* = 7.47, 4.54 Hz), 3.76 (t, 1H, *J* = 9.23 Hz), 2.64–2.45 (m, 3H), 2.18 (d, 1H, *J* = 14.11), 2.07 (s, 3H); ¹³C NMR (300 MHz, CDCl₃) δ 173.9, 162.0 (d, *J* = 249 Hz), 158.6, 154.6, 127.8 (d, *J* = 8.6 Hz), 127.4, 116.1 (d, *J* = 22.86 Hz), 86.0, 67.8, 55.2, 45.1, 41.2, 12.1. Anal. Calcd for C₁₅H₁₄FN₃O₃: C, 59.40; H, 4.65; N, 13.85. Found: C, 59.50; H, 4.67; N, 13.77.

(3a R^* , 5.5°, 6a S^*)-Spiro[3-ethyl-1'-phenyl-4,5,6,6a-tetrahydro-3a*H*-cyclopenta-[*d*]isoxazole-4',5-imidazolidine-2',5'-dione] (6c) from Resin 5 (R = H, R' = Et). Using the same procedures described for the synthesis of 6a, resin 5 (R = H, R' = Et) gave 6c (27 mg, 0.091 mmol, overall 30% yield) as a solid: Mp 196 °C; FTIR (KBr) 3225, 2971, 1776, 1714 cm⁻¹; ¹H NMR (300 MHz, CDCl₃) δ 7.50–7.35 (m, 5H), 6.02 (s, 1H), 5.26 (dd, 1H, J = 8.28, 4.37 Hz), 3.79 (t, 1H, J = 8.98Hz), 2.64–2.46 (m, 4H), 2.39–2.27 (m, 1H), 2.17 (d, 1H, J =14.12 Hz), 1.24 (t, 3H, J = 7.5 Hz); ¹³C NMR (300 MHz, CDCl₃) δ 173.9, 163.2, 154.7, 131.4, 129.1, 128.3, 126.0, 86.1, 67.8, 53.8, 44.9, 41.4, 20.4, 10.78. Anal. Calcd for C₁₆H₁₇N₃O₃: C, 64.20; H, 5.72; N, 14.03. Found: C, 64.06; H, 5.71; N, 13.95.

(3a R^* ,5.5*,6a.5*)-Spiro[1'-phenyl-3-propyl-4,5,6,6a-tetrahydro-3aH-cyclopenta[d]isoxazole-4',5-imidazolidine-2',5'-dione] (6d) from Resin 5 (R = H, R' = Propyl). Using the same procedures described for the synthesis of 6a, resin 5 (R = H, R' = propyl) gave 6d⁶ (20 mg, 0.064 mmol, overall 21% yield) as a solid.

(3a R^* , 5.5*, 6a S^*)-Spiro[1'-(*p*-chlorophenyl)-3-propyl-4,5,6,6a-tetrahydro-3a*H*-cyclopenta[*d*]isoxazole-4',5-imidazolidine-2',5'-dione] (6e) from Resin 5 (R = Cl, R' =**Propyl).** Using the same procedures described for the synthesis of 6a, resin 5 (R = Cl, R' = propyl) gave 6e⁶ (26 mg, 0.075 mmol, overall 25% yield) as a solid.

 $(3a R^*, 5.5^*, 6a S^*)$ -Spiro[1'-(p-fluorophenyl)-3-propyl-4,5,6,6a-tetrahydro-3a*H*-cyclopenta[*d*]isoxazole-4',5-imidazolidine-2',5'-dione] (6f) from Resin 5 (R = F, R' = **Propyl).** Using the same procedures described for the synthesis of 6a, resin 5 (R = F, R' = propyl) gave 6f⁶ (26 mg, 0.078 mmol, overall 26% yield) as a solid. Ethyl 1-((*tert*-Butoxycarbonyl)amino)cyclopenta-3ene-1-carboxylate (10) from 9. Compound 9 (4 g, 25.8 mmol) was treated with di-*tert*-butyl dicarbonate (5.63 g, 25.8 mmol) in CH₂Cl₂ (100 mL) at reflux overnight. The solvent was removed in vacuo, and the residue was recrystallized (ethyl acetate/hexane) to give 10 (6 g, 23.5 mmol, 91%) as a solid. Mp 82 °C; FTIR (KBr) 3279, 2981, 1735, 1701 cm⁻¹; ¹H NMR (300 MHz, CDCl₃) δ 5.65 (s, 2H), 5.10 (s, br, 1H), 4.20 (q, 2H, J = 7.1 Hz), 3.05 (d, 2H, J = 7.1 Hz), 2.6 (d, 2H, J = 15.6 Hz), 1.43 (s, 9H), 1.27 (t, 3H, J = 7.1 Hz); ¹³C NMR (300 MHz, CDCl₃) δ 174.3, 154.9, 127.7, 64.3, 61.5, 44.9, 28.3, 27.4, 14.2.

1-((tert-Butoxycarbonyl)amino)cyclopenta-3-ene-1-carboxylic Acid (11) from 10. Compound **10** (3.5 g, 13.72 mmol) and sodium hydroxide (1.09 g, 27.4 mmol) in EtOH/H₂O (20 mL/20 mL) were refluxed overnight. The solvent was removed under reduced pressure, and 1 N HCl was added to the reaction mixture until the pH reached 2–3. Ethyl acetate (40 mL \times 2) extraction, drying over anhydrous MgSO₄, and removal of solvent under reduced pressure gave **11** (2.7 g, 11.8 mmol, 87%) as a solid: Mp 137 °C; FTIR (KBr) 3258, 3066, 2975, 1708, 1653 cm⁻¹; ¹H NMR (300 MHz, CDCl₃) δ 5.66 (s, 2H), 5.14 (s, br, 1H), 3.13 (d, 2H, J = 16.3 Hz), 2.64 (d, 2H, J = 16.3 Hz), 1.44 (s, 9H); ¹³C NMR (300 MHz, CDCl₃) δ 155.8, 127.6, 64.4, 44.8, 28.3, 27.4. Anal. Calcd for C₁₁H₁₇NO₄: C, 58.13; H, 7.54; N, 6.16. Found: C, 57.98; H, 7.64; N, 6.12.

Ethyl (1R*,2S*)-1-Amino-2-vinylcyclopropane-1-carboxylate (13) from 7. Compound 7 (1.10 g, 4.09 mmol) was treated with NaH (0.216 g, 9 mmol) in THF (30 mL) at ambient temperature. A solution of cis-1,4-bis(methylsulfonyl)oxy)-2butene (1 g, 4.09 mmol) in DMF (5 mL) was added dropwise to the solution at ambient temperature. After 12 h, ether (80 mL) and cold water (40 mL) were added to the reaction mixture and the ether layer was separated and dried (anhydrous MgSO₄). After removal of the ether at reduced pressure, the residue was passed through a silica gel column which was presaturated with 10% Et₃N in hexane. Removal of the solvent under reduced pressure gave compounds 8 and 12 (1 g of crude) as an inseparable mixture which was treated with 1 N HCl (10 mL) in THF (10 mL) for 30 min. Ethyl acetate (40 mL) and water (30 mL) were added to the reaction mixture, and the aqueous layer was treated with 1 N NaOH solution until the pH reached 9-10. Extraction with ethyl acetate (30 mL \times 2), drying over anhydrous MgSO₄, and silica gel column chromatography (1:1 ethyl acetate/hexane) gave 96 (0.12 g, 0.77 mmol, 18%) and 13 (0.25 g, 1.61 mmol, 39%) as liquids.

13: FTIR (neat) 3381, 3322, 2983, 1720 cm⁻¹; ¹H NMR (300 MHz, CDCl₃) δ 5.69 (ddd, 1H, J=17.41, 10.29, 10.25 Hz), 5.21 (dd, 1H, J=17.41, 1.8 Hz), 5.03 (dd, 1H, J=10.29, 1.8 Hz), 4.17 (m, 2H), 2.08 (s, 2H), 2.01 (m, 1H), 1.55 (dd, 1H, J=7.44, 4.70 Hz), 1.33 (dd, 1H, J=9.38, 4.70 Hz), 1.27 (t, 3H, 7.21 Hz); ¹³C NMR (300 MHz, CDCl₃) δ 173.8, 135.1, 116.3, 61.1, 42.5, 35.7, 23.1, 14.4.

Ethyl (1*R**,2*S**)-1-((*N*-Phenylcarbamoyl)amino)-2-vinylcyclopropane carboxylate (14) from 13. Compound 13 (0.2 g, 1.29 mmol) in CH₂Cl₂ (20 mL) was treated with phenyl isocyanate (0.153 g, 1.29 mmol) at ambient temperature for 1 h. Removal of the solvent under the reduced pressure, followed by recrystallization (1:1 ethyl acetate/hexane) gave 14 (317 mg, 1.15 mmol, 90%) as a solid: Mp 150 °C; FTIR (KBr) 3348, 3087, 2981, 1729, 1642 cm⁻¹; ¹H NMR (300 MHz, CDCl₃) δ 7.04–7.36 (m, 5H), 6.83 (s, 1H), 5.76 (m, 1H), 5.62 (s, 1H), 5.33 (d, 1H, *J* = 17.16 Hz), 5.17 (d, 1H, *J* = 11.61 Hz), 4.18 (q, 2H, *J* = 7.11 Hz), 2.21 (m, 1H), 1.91 (dd, 1H, *J* = 7.91, 5.31 Hz), 1.59 (dd, 1H, *J* = 9.56, 5.31 Hz), 1.24 (t, 3H, *J* = 7.11 Hz); ¹³C NMR (300 MHz, CDCl₃) δ 171.4, 155.8, 138.3, 133.4, 129.2, 123.8, 120.5, 118.4, 61.8, 40.9, 34.9, 23.4, 14.3.

Ethyl (1*R**,2*S**,1'*R**)-2-(4'-propyl-2',3'-oxazolinyl)-1-((*N*-phenylcarbamoyl)amino)cyclopropanecarboxylate (15a) and Ethyl (1*R**,2*S**,1'*S**)-2-(4'-Propyl 2',3'-oxazolinyl)-1-((*N*-phenylcarbamoyl)amino)cyclopropanecarboxylate (16a) from 14. Compound 14 (150 mg, 0.54 mmol) in DME (10 mL) was treated with 1-nitrobutane (56 mg, 0.54 mmol), phenyl isocyanate (130 mg, 1.09 mmol), and Et₃N (0.01 mL) at 70 °C overnight. Removal of the solvent at reduced pressure, followed by the silica gel column chromatography (3:7 ethyl acetate/hexane) gave **15a** (25 mg, 0.07 mmol, 13%) as a liquid and **16a** (12 mg, 0.33 mmol, 62%) as a solid.

15a: FTIR (neat) 3357, 2963, 1724, 1662 cm⁻¹; ¹H NMR (300 MHz, CDCl₃) δ 7.33–7.04 (m, 5H), 6.99 (s, 1H), 5.71 (s, 1H), 4.79 (m, 1H), 4.15 (m, 2H), 3.39 (dd, 1H, J = 17.15, 6.54 Hz), 3.0 (dd, 1H, J = 17.15, 10.35 Hz), 2.33 (t, 2H, J = 7.22 Hz), 1.87–1.79 (m, 1H), 1.67–1.53 (m, 3H), 1.41 (dd, 1H, J = 9.27, 5.20 Hz), 1.25 (t, 3H, 7.15 Hz), 0.94 (t, 3H, 7.39 Hz); ¹³C NMR (300 MHz, CDCl₃) δ 171.8, 160.2, 156.0, 138.3, 129.2, 124.0, 120.9, 79.2, 61.8, 42.1, 37.7, 35.5, 29.8, 23.4, 19.8, 14.3, 13.8.

16a: Mp 152 °C; FTIR (KBr) 3303, 2961, 2873, 1724, 1659 cm⁻¹; ¹H NMR (300 MHz, CDCl₃) δ 7.76 (s, br, 1H), 7.6–7.0 (m, 5H), 5.63 (s, br, 1H), 4.7 (m, 1H), 4.34–4.11 (m, 2H), 3.17 (dd, 1H, J = 17.03, 10.4 Hz), 2.83 (dd, 1H, J = 17.03, 7.24 Hz), 2.34 (t, 3H, J = 7.3 Hz), 1.89–1.77 (m, 2H), 1.66–1.51 (m, 3H), 1.22 (t, 3H, J = 7.1 Hz), 0.95 (t, 3H, J = 7.2 Hz); ¹³C NMR (300 MHz, CDCl₃) δ 170.8, 159.5, 156.1, 139.1, 128.9, 122.9, 119.6, 79.2, 62.2, 42.3, 38.3, 35.5, 29.7, 21.6, 19.8, 14.2, 13.8. Anal. Calcd for C₁₉H₂₅N₃O₄: C, 63.49; H, 7.01; N, 11.69. Found: C, 63.26; H, 7.05; N, 11.61.

Ethyl (1*R**,2*S**,1'*R**)-2-(4'-Methyl-2',3'-oxazolinyl)-1-((*N*-phenylcarbamoyl)amino)cyclopropanecarboxylate (15b) and Ethyl (1*R**,2*S**,1'*S**)-2-(4'-Methyl-2',3'-oxazolinyl)-1-((*N*-phenylcarbamoyl)amino)cyclopropane carboxylate (16b) from 14. Following the same procedure described 15a and 16a, nitroethane (41 mg, 0.54 mmol) gave 15b (17 mg, 0.05 mmol, 9%) and 16b (117 mg, 0.35 mmol, 65%) as solids.

15b: Mp 174–175 °C; FTIR (KBr) 3356, 2978, 1694 cm⁻¹; ¹H NMR (300 MHz, CDCl₃) δ 7.31–7.06 (m, 5H), 6.95 (s, 1H), 5.67 (s, 1H), 4.81 (m, 1H), 4.17 (q, 2H, J = 7.1 Hz), 3.39 (dd, 1H, J = 17.29, 6.64 Hz), 3.0 (dd, 1H, J = 17.29, 10.12 Hz), 2.0 (s, 3H), 1.84 (m, 1H), 1.65 (m, 1H), 1.42 (dd, 1H, J = 9.32, 5.26 Hz), 1.25 (t, 3H, J = 7.1 Hz); ¹³C NMR (300 MHz, CDCl₃) δ 171.8, 157.6, 156.0, 138.2, 129.3, 124.1, 121.1, 79.5, 61.8, 43.7, 37.7, 35.5, 23.4, 14.3, 13.3. Anal. Calcd for C₁₇H₂₁N₃O₄: C, 61.61; H, 6.38; N, 12.68. Found: C, 61.49; H, 6.47; N, 12.45.

16b: Mp 149 °C; FTIR (KBr) 3304, 2983, 1716, 1662 cm⁻¹; ¹H NMR (300 MHz, CDCl₃) δ 7.75 (s, br, 1H), 7.57 (m, 2H), 7.31–7.28 (m, 2H), 7.02 (t, 1H, J = 7.36 Hz), 5.47 (s, br, 1H), 4.76 (m, 1H), 4.24 (m, 2H), 3.17 (dd, 1H, J = 17.16, 10.53 Hz), 2.85 (dd, 1H, J = 17.16, 7.26 Hz), 2.02 (s, 3H), 1.88 (m, 1H), 1.78 (dd, 1H, J = 7.79, 5.07 Hz), 1.53 (dd, 1H, J = 9.55, 5.07 Hz), 1.23 (t, 3H, J = 7.1 Hz); ¹³C NMR (300 MHz, CDCl₃) δ 171.0, 156.3, 156.0, 139.2, 128.8, 122.8, 119.5, 77.9, 62.1, 43.9, 38.3, 36.2, 21.4, 14.2, 13.3. Anal. Calcd for C₁₇H₂₁N₃O₄: C, 61.61; H, 6.38; N, 12.68. Found: C, 61.46; H, 6.41; N, 12.57.

Ethyl (1*R**,2*S**,1'*R**)-2-(4'-phenyl-2',3'-oxazolinyl)-1-((*N*-phenylcarbamoyl)amino)cyclopropane carboxylate (15c) and Ethyl (1*R**,2*S**,1'*S**)-2-(4'-Phenyl-2',3'-oxazolinyl)-1-((*N*-phenylcarbamoyl)amino)cyclopropanecarboxylate (16c) from 14. Following the same procedure described for 15a and 16a, α -nitrotoluene (74 mg, 0.54 mmol) gave 15c (73 mg, 0.18 mmol, 33%) and 16c (109 mg, 0.28 mmol, 51%) as solids.

15c: Mp 204 °C; FTIR (KBr) 3360, 3094, 2980, 1721, 1652 cm⁻¹; ¹H NMR (300 MHz, CDCl₃) δ 7.69–7.04 (m, 10H), 6.94 (s, 1H), 5.72 (s, 1H), 5.00 (m, 1H), 4.16 (m, 2H), 3.80 (dd, 1H, J = 16.86, 6.83 Hz), 3.38 (dd, 1H, J = 16.86, 10.51 Hz), 1.90 (m, 1H), 1.70 (dd, 1H, J = 7.99, 5.34 Hz), 1.45 (dd, 1H, J = 9.27, 5.34 Hz), 1.25 (t, 3H, J = 7.13 Hz); ¹³C NMR (300 MHz, CDCl₃) δ 171.8, 157.6, 156.1, 138.1, 130.1, 129.6, 129.3, 128.7, 126.9, 124.2, 121.2, 80.6, 61.9, 40.0, 37.9, 35.5, 23.4, 14.3. Anal. Calcd for C₂₂H₂₃N₃O₄: C, 67.16; H, 5.89; N, 10.68. Found: C, 66.99; H, 5.81; N, 10.54.

16c: Mp 199–200 °C; FTIR (KBr) 3373, 3059, 2984, 1719, 1660 cm⁻¹; ¹H NMR (300 MHz, CDCl₃) δ 7.66–7.01 (m, 11H), 5.40 (s, br, 1H), 4.95 (m, 1H), 4.36–4.15 (m, 2H), 3.60 (dd, 1H, J = 16.65, 10.53 Hz), 3.24 (dd, 1H, J = 16.65, 7.08 Hz), 2.02 (m, 1H), 1.87 (dd, 1H, J = 7.77, 5.1 Hz), 1.58 (dd, 1H, J = 9.51, 5.1 Hz), 1.26 (t, 3H, J = 7.15 Hz); ¹³C NMR (300 MHz, CDCl₃) δ 171.2, 157.1, 155.8, 138.9, 130.4, 129.1, 128.9, 128.8, 126.8, 123.1, 119.8, 78.9, 62.4, 40.3, 38.4, 35.7, 21.8, 14.2.

(1*R**,3*S**,1′*S**)-5,7-Diaza-1-(4′-propyl-2′,3′-oxazolinyl)-5phenylspiro[2,4]heptane-4,6-dione (17a) from 15a. Compound 15a (100 mg, 0.278 mmol) was treated with sodium (3.2 mg, 0.14 mmol) in EtOH (5 mL) for 4 h. Removal of the solvent under the reduced pressure and silica gel column chromatography (1:2 ethyl acetate/hexane) gave **17a** (71 mg, 0.23 mmol, 82%) as a liquid: FTIR (neat) 3286, 2963, 1777, 1715 cm⁻¹; ¹H NMR (300 MHz, CDCl₃) δ 7.51–7.37 (m, 5H), 7.23 (s, 1H), 4.85 (m, 1H), 3.05 (dd, 1H, *J* = 16.85, 10.23 Hz), 2.64 (dd, 1H, *J* = 16.85, 7.17 Hz), 2.32 (t, 2H, *J* = 7.30 Hz), 1.93 (m, 1H), 1.79–1.67(m, 2H), 1.58 (q, 2H, *J* = 7.43 Hz), 0.96 (t, 3H, *J* = 7.43 Hz); ¹³C NMR (300 MHz, CDCl₃) δ 171.7, 159.1, 156.1, 131.5, 129.2, 128.5, 126.1, 77.5, 43.7, 42.5, 31.2, 29.7, 20.8, 19.7, 13.8.

(1*R**,3*S**,1′*R**)-5,7-Diaza-1-(4′-propyl-2′,3′-oxazolinyl)-5-phenylspiro[2,4]heptane-4,6-dione (18a) from 16a. Following the same procedure described for making compound 17a, using compound 16a (100 mg, 0.278 mmol) gave 18a (74 mg, 0.236 mmol, 85%) as a solid: Mp 158 °C; FTIR (KBr) 3318, 2961, 1785, 1733 cm⁻¹; ¹H NMR (300 MHz, CDCl₃) δ 7.49– 7.35 (m, 5H), 6.9 (s, br, 1H), 4.89 (m, 1H), 3.13 (m, 1H), 2.72 (m, 1H), 2.34 (t, 2H, *J* = 7.38 Hz), 1.93 (m, 1H), 1.64–1.56 (m, 4H), 0.97 (t, 3H, *J* = 7.40 Hz); ¹³C NMR (300 MHz, CDCl₃) δ 771.7, 158.7, 157.1, 131.7, 129.1, 128.3, 126.5, 75.9, 44.0, 42.2, 31.4, 29.7, 19.8, 17.4, 13.8. Anal. Calcd for C₁₇H₁₉N₃O₃: C, 65.16; H, 6.11; N, 13.40. Found: C, 65.21; H, 6.11; N, 13.35.

17a and 18a (from Resin 24). Using the same procedure described for the preparation of **6a** (DMF, 90 °C), resin **24** (R = H, R' = propyl) gave **17a** (5 mg, 0.017 mmol, 6% overall) and **18a** (15 mg, 0.047 mmol, 16% overall) as solids.

(1*R**,3*S**,1'*Š**)-5,7-Diaza-1-(4'-methyl-2',3'-oxazolinyl)-5-phenylspiro[2,4]heptane-4,6-dione (17b) from 15b. Following the same procedure described for making compound 17a, using compound 15b (100 mg, 0.302 mmol) gave 17b (67 mg, 0.234 mmol, 78%) as a solid: Mp 116 °C; FTIR (KBr) 3335, 2924, 2886, 1771, 1708 cm⁻¹; ¹H NMR (300 MHz, CDCl₃) δ 7.51–7.37 (m, 5H), 6.63 (s, 1H), 4.88 (m, 1H), 3.07 (dd, 1H, *J* = 16.98, 10.32 Hz), 2.68 (dd, 1H, *J* = 16.98, 7.06 Hz), 2.00 (s, 3H), 1.93 (m, 1H), 1.83 (dd, 1H, *J* = 7.78, 6.11 Hz), 1.72 (dd, 1H, *J* = 9.52, 6.11 Hz); ¹³C NMR (300 MHz, CDCl₃) δ 171.5, 155.9, 155.4, 131.5, 129.2, 128.5, 126.1, 77.7, 44.1, 43.7, 31.4, 20.8, 13.3.

(1*R**,3*S**,1′*R**)-5,7-Diaza-1-(4′-methyl-2′,3′-oxazolinyl)-5-phenylspiro[2,4]heptane-4,6-dione (18b) from 16b. Following the same procedure described for making compound 17a, using compound 16b (100 mg, 0.302 mmol) gave 18b (64 mg, 0.224 mmol, 75%) as a solid: Mp 184 °C; FTIR (KBr) 3360, 3078, 2917, 1781, 1710 cm⁻¹; ¹H NMR (300 MHz, CDCl₃) δ 7.50–7.35 (m, 5H), 6.86 (s, 1H), 4.93 (m, 1H), 3.14 (dd, 1H, *J* = 17.07, 9.61 Hz), 2.75 (dd, 1H, *J* = 17.07, 6.77 Hz), 2.01 (s, 3H), 1.94 (dd, 1H, *J* = 18.23, 9.33 Hz), 1.61–1.56 (m, 2H); ¹³C NMR (300 MHz, CDCl₃) δ 171.5, 156.2, 155.1, 131.5, 129.1, 128.3, 126.5, 76.1, 43.9, 43.8, 31.4, 17.4, 13.3. Anal. Calcd for C₁₅H₁₅N₃O₃: C, 63.14; H, 5.29; N, 14.72. Found: C, 63.30; H, 5.32; N, 14.66.

(1*R**,3*S**,1'*S**)-5,7-Diaza-1-(4'-phenyl-2',3'-oxazolinyl)-5-phenylspiro[2,4]heptane-4,6-dione (17c) from 15c. Following the same procedure described for making compound 17a, using compound 15c (100 mg, 0.254 mmol) gave 17c (71 mg, 0.204 mmol, 81%) as a solid: Mp 169 °C; FTIR (KBr) 3284, 3064, 1777, 1700 cm⁻¹; ¹H NMR (300 MHz, CDCl₃) δ 7.66-7.36 (m, 10H), 6.85 (s, 1H), 5.07 (m, 1H), 3.47 (dd, 1H, *J* = 16.54, 10.47 Hz), 3.07 (dd, 1H, *J* = 16.54, 6.85 Hz), 2.01 (m, 1H), 1.87 (dd, 1H, *J* = 7.78, 6.19 Hz), 1.74 (dd, 1H, *J* = 9.49, 6.17 Hz); ¹³C NMR (300 MHz, CDCl₃) δ 171.5, 156.6, 156.1, 138.9, 131.4, 130.4, 129.2, 128.8, 128.5, 126.7, 126.1, 78.6, 43.8, 40.4, 31.3, 20.8.

(1*R**,3*S**,1′*R**)-5,7-Diaza-1-(4′-phenyl-2′,3′-oxazolinyl)-5-phenylspiro[2,4]heptane-4,6-dione (18c) from 16c. Following the same procedure described for making compound 17a, using compound 16c (100 mg, 0.254 mmol) gave 18c (66 mg, 0.19 mmol, 75%) as a solid: Mp 235 °C (dec); FTIR (KBr) 3339, 3062, 1785, 1710 cm⁻¹; ¹H NMR (300 MHz, CDCl₃) δ 7.68–7.28 (m, 11H), 5.08 (m, 1H), 3.48 (dd, 1H, *J* = 15.32, 10.63 Hz), 3.13 (dd, 1H, *J* = 15.32, 6.84), 2.00 (m, 1H), 1.65– $\begin{array}{l} 1.55 \ (m, \, 2H); \, ^{13}C \ NMR \ (300 \ MHz, \ CDCl_3) \ \delta \ 171.5, \ 156.4, \ 156.3, \\ 132.0, \ 130.2, \ 129.7, \ 129.0, \ 128.8, \ 128.2, \ 126.8, \ 126.5, \ 77.2, \ 44.1, \\ 40.1, \ 31.4, \ 17.4. \ Anal. \ Calcd \ for \ C_{20}H_{17}N_3O_3: \ C, \ 69.15; \ H, \\ 4.93; \ N, \ 12.09. \ Found: \ C, \ 69.07; \ H, \ 5.03; \ N, \ 11.70. \end{array}$

(1*R**,3*S**,1′*R**)-5,7-Diaza-1-(4′-ethyl-2′,3′-oxazolinyl)-5-(*p*-chlorophenyl)spiro[2,4]heptane-4,6-dione (18d) from Resin 24 (R = Cl, R′ = Ethyl). Using the same procedure described for the preparation of **6a** (DMF, 90 °C), resin 24 (R = Cl, R′ = ethyl) gave **18d** (18 mg, 0.054 mmol, 18% overall) as a solid: Mp 215 °C; FTIR (KBr) 3317, 2976, 1783, 1713 cm⁻¹; ¹H NMR (300 MHz, CDCl₃) δ 7.45-7.38 (m, 4H), 6.99 (s, 1H), 4.93-4.85 (m, 1H), 3.15 (dd, 1H, *J* = 16.92, 10.37 Hz), 2.75 (dd, 1H, *J* = 16.92, 6.66 Hz), 2.38 (q, 2H, *J* = 7.53 Hz), 1.95 (dd, 1H, *J* = 18.22, 9.26 Hz), 1.61-1.53 (m, 2H), 1.18 (t, 3H, *J* = 7.53 Hz); ¹³C NMR (300 MHz, CDCl₃) δ 7.17.2, 160.0, 156.1, 134.0, 130.3, 129.3, 127.6, 75.9, 44.0, 42.0, 31.5, 21.4, 17.5, 10.9. Anal. Calcd for C₁₆H₁₆ClN₃O₃: C, 57.57; H, 4.83; N, 12.58. Found: C,57.63; H, 4.79; N, 12.47.

(1*R**,3*S**,1′*R**)-5,7-Diaza-1-(4′-propyl-2′,3′-oxazolinyl)-5-(*p*-chlorophenyl)spiro[2,4]heptane-4,6-dione (18e) from Resin 24 (R = Cl, R′ = Propyl). Using the same procedure described for the preparation of 6a (DMF, 90 °C), resin 24 (R = Cl, R′ = propyl) gave 18e (16 mg, 0.046 mmol, 15% overall) as a solid: Mp 196 °C; FTIR (KBr) 3315, 2959, 1783, 1714 cm⁻¹; ¹H NMR (300 MHz, CDCl₃) δ 7.45–7.38 (m, 4H), 6.97 (s, 1H), 4.93–4.84 (m, 1H), 3.13 (dd, 1H, *J* = 16.93, 10.41 Hz), 2.73 (dd, 1H, *J* = 16.93, 6.69 Hz), 2.34 (t, 2H, *J* = 7.72 Hz), 1.93 (dd, 1H, *J* = 18.19, 9.26 Hz), 1.67–1.55 (m, 4H), 0.97 (t, 3H, *J* = 7.39 Hz); ¹³C NMR (300 MHz, CDCl₃) δ 171.2, 158.7, 156.1, 134.0, 130.1, 129.2, 127.6, 75.8, 43.9, 42.1, 31.5, 29.6, 19.8, 17.5, 13.8 Anal. Calcd for C₁₇H₁₈ClN₃O₃: C, 58.70; H, 5.21; N, 12.08. Found: C, 58.94; H, 5.25; N, 11.88.

(1*R**,3*S**,1′*R**)-5,7-Diaza-1-(4′-phenyl-2′,3′-oxazolinyl)-5-(*p*-chlorophenyl)spiro[2,4]heptane-4,6-dione (18f) from Resin 24 (R = Cl, R′ = Phenyl). Using the same procedure described for the preparation of 6a (DMF, 90 °C), resin 24 (R = Cl, R′ = phenyl) gave 18f (21 mg, 0.055 mmol, 19% overall) as a solid: Mp 260 °C (dec); FTIR (KBr) 3353, 3109, 1784, 1715 cm⁻¹; ¹H NMR (300 MHz, CDCl₃) δ 7.68–7.65 (m, 2H), 7.43– 7.39 (m, 5H), 6.83 (s, 1H), 5.15–5.06 (m, 1H), 3.56 (dd, 1H, *J* = 16.62, 10.51 Hz), 3.19 (dd, 1H, *J* = 16.62, 6.48 Hz), 2.02 (m, 1H), 1.67–1.57 (m, 2H); ¹³C NMR (300 MHz, CDCl₃) δ 171.2, 156.3, 156.1, 134.0, 130.3, 130.1, 129.3, 128.8, 127.6, 126.7, 76.6, 44.0, 40.0, 31.5, 17.6. Anal. Calcd for C₂₀H₁₆ClN₃O₃: C, 62.91; H, 4.22 N, 11.00. Found: C,63.01; H, 4.29; N, 10.89.

Ethyl (1*R**,2*S**)-1-((*tert*·Butoxycarbonyl)amino)-2-vinylcyclopropane-1-carboxylate (19) from 13. Following the procedure described for making compound 10, using compound 13 (4 g, 25.8 mmol) gave 19 (5.8 g, 22.7 mmol, 88%) as a liquid: FTIR (neat) 3360, 3085, 2980, 1726 cm⁻¹; ¹H NMR (300 MHz, CDCl₃) δ 5.82–5.70 (m, 1H), 5.27 (dd, 1H, *J*=17.09, 1.32 Hz), 5.10 (dd, 1H, *J* = 10.3, 1.63 Hz), 4.18 (m, 2H), 2.13 (m, 1H), 1.80 (m, 1H), 1.44 (s, 9H), 1.43 (m, 1H), 1.25 (t, 3H, *J* = 7.08); ¹³C NMR (300 MHz, CDCl₃) δ 170.9, 155.9, 133.8, 117.6, 80.1, 61.3, 40.9, 34.2, 28.3, 23.3, 14.3.

(1*R**,2*S**)-1-((*tert*-Butoxycarbonyl)amino)-2-vinylcyclopropane-1-carboxylic Acid (20) from 19. Following the procedure described for making compound 11, using compound 19 (3.5 g, 13.72 mmol) gave compound 20 (2.8 g, 12.33 mmol, 90%) as a solid: Mp 159 °C; FTIR (KBr) 3263, 2986, 1702, 1653 cm⁻¹; ¹H NMR (300 MHz, CDCl₃) δ 9.6 (s, br, 1H), 5.78 (m, 1H), 5.30 (d, 1H, *J* = 16.71 Hz), 5.31 (dd, 1H, *J* = 10.27, 1.4 Hz), 2.19 (dd, 1H, *J* = 17.58, 8.91 Hz), 1.81 (s, br, 1H), 1.53 (s, br, 1H), 1.45 (s, 9H); ¹³C NMR (300 MHz, CDCl₃) δ 176.5, 156.1, 133.5, 118.1, 81.6, 40.7, 35.1, 28.3, 23.5. Anal. Calcd for C₁₁H₁₇NO₄: C, 58.13; H, 7.54; N, 6.16. Found: C, 58.26; H, 7.64; N, 6.05.

Resin 21. Following the same procedure described for making resin **2**, **20** gave resin **21** (2.54 g): FTIR (KBr) 1725 cm⁻¹.

Resin 22. Following the same procedure described for making resin **3**, **21** gave resin **22** (2.44 g): FTIR (KBr) 3473, 3385, 1719 cm⁻¹.

Hydantoin- and Isoxazoline-Containing Heterocycles

J. Org. Chem., Vol. 63, No. 19, 1998 6585

Resin 23 (R = H). Following the same procedure described for making resin **4**, **22** gave resin **23** (300 mg): FTIR (KBr) 1727, 1658 cm⁻¹.

Resin 23 (R = Cl). Following the same procedure described for making resin **4**, **22** gave resin **23** (310 mg): FTIR (KBr) 1717, 1654 cm⁻¹.

Resin 24 (R = H, R' = Propyl). Following the same procedure described for making resin **5** (R = Cl, R' = Me), **23** gave resin **24** (305 mg): FTIR (KBr) 1727, 1699 cm⁻¹.

Resin 24 (R = Cl, R' = Ethyl). Following the same procedure described for making resin **5** (R = Cl, R' = Me), **23** gave resin **24** (302 mg): FTIR (KBr) 1725 cm⁻¹.

Resin 24 (R = Cl, R' = Propyl). Following the same procedure described for making resin **5** (R = Cl, R' = Me), **23** gave resin **24** (310 mg): FTIR (KBr) 1726, 1698 cm⁻¹.

Resin 24 (R = Cl, R' = Phenyl). Following the same procedure described for making resin **5** (R = Cl, R' = Me), **23** gave resin **24** (308 mg): FTIR (KBr) 1728 cm⁻¹.

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Supporting Information Available: ¹H NMR, ¹³C NMR, and FTIR spectra for compounds **10**, **13**, **14**, **15a**, **16c**, **17a**–**c**, and **19**, tables of X-ray data, and ORTEP diagrams (38 pages). This material is contained in libraries on microfiche, immediately follows this article in the microfilm version of the journal, and can be ordered from the ACS; see any current masthead page for ordering information. JO9807161